

## Programmable Setting Vacuum Machines

Product	Bag	Thickness	Program		
			Vac	Gas	Seal
Trays	250 x 500	150µm	98	0	2,2
	250x 750	150µm	98	0	2,2
Sticks	100 x 660	150µm	98	0	2,2
	150 x 700	150µm	98	0	2,2
	250 x 750	150µm	98	0	2,2
small Reels	250 x 500	150µm	98	70	2,4
big Reels	425 x 425	150µm	98	55 - 65	2,5
	425 x 550	150µm	98	55 - 65	2,5

Product	Bag	Thickness	Vac	Gas	Seal
Trays	250 x 500	93µm	98	0	2
	250x 750	93µm	98	0	2
Sticks	100 x 660	93µm	98	0	2
	150 x 700	93µm	98	0	2
	250 x 750	93µm	98	0	2
small Reels	250 x 500	93µm	98	70	2,2
big Reels	425 x 425	93µm	98	55 - 65	2,3
	425 x 550	93µm	98	55 - 65	2,3

Attention:

Especially for Reels: It is better to start with a higher portion of Gas/ N<sup>2</sup>!

The higher the difference between VAC and GAS the higher is the portion of N<sup>2</sup>

Example:

VAC	GAS	Portion of Gas
98	97	1%
98	90	8%
98	60	38%

**If you need more Gas in the bag: Increase the difference between VAC and GAS!**